1.

$44 + 8 =$

(4) (51) (53) (52)

2.

$477 + 15 =$

(143) (492) (349) (173)

3.

$715 + 18 =$

(110) (733) (328) (592)

4.

$906 + 5 =$

(46) (600) (911) (698)

5.

$61 + 4 =$

(19) (40) (65) (24)

6.

$537 + 6 =$

(543) (428) (174) (438)

7.

$104 + 8 =$

(52) (40) (107) (112)

8.

$546 + 0 =$

(429) (546) (153) (271)

9.

$933 + 17 =$

(950) (577) (313) (928)

10.

$190 + 12 =$

(127) (144) (104) (202)

11.

$604 + 6 =$

(133) (131) (610) (124)

12.

$822 + 20 =$

(267) (610) (204) (842)

13.

$112 + 13 =$

(77) (101) (125) (9)

14.

$565 + 14 =$

(579) (48) (365) (362)

15.

$381 + 20 =$

(214) (401) (2) (140)

16.

$608 + 14 =$

(41) (300) (216) (622)

17.

$239 + 11 =$

(91) (139) (116) (250)

18.

$393 + 15 =$

(159) (408) (5) (362)

19.

$721 + 2 =$

(723) (604) (161) (410)

20.

$720 + 17 =$

(434) (737) (672) (233)

Plusrechnen

1.
$$44 + 8 =$$
(4) (51) (53) (**52**)

2.
$$477 + 15 =$$
(143) (**492**) (349) (173)

3.
$$715 + 18 =$$
(110) (**733**) (328) (592)

4.
$$906 + 5 =$$
(46) (600) (**911**) (698)

5.
$$61 + 4 =$$
(19) (40) (**65**) (24)

6.
$$537 + 6 =$$
(**543**) (428) (174) (438)

7.
$$104 + 8 =$$
(52) (40) (107) (**112**)

8.
$$546 + 0 =$$
(429) (**546**) (153) (271)

9.
$$933 + 17 =$$
(**950**) (577) (313) (928)

10.
$$190 + 12 =$$
(127) (144) (104) (**202**)

11.
$$604 + 6 =$$
(133) (131) (**610**) (124)

12.
$$822 + 20 =$$
(267) (610) (204) (**842**)

13.
$$112 + 13 =$$
(77) (101) (**125**) (9)

14.
$$565 + 14 =$$
(**579**) (48) (365) (362)

15.
$$381 + 20 =$$
(214) (**401**) (2) (140)

16.
$$608 + 14 =$$
(41) (300) (216) (**622**)

17.
$$239 + 11 =$$
(91) (139) (116) (**250**)

18.
$$393 + 15 =$$
(159) (**408**) (5) (362)

19.
$$721 + 2 =$$
(**723**) (604) (161) (410)

20.
$$720 + 17 =$$
(434) (**737**) (672) (233)